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calendering rolls 9 can be placed in different locations with respect to each other in the longitudinal direction of the web, wherein they are not on the same line intersecting the width of the web W in the transverse direction. Similarly, the means against which the short calendering rolls are placed in the reel-up may be another means guiding the web on its surface onto a reel and forming a reeling nip with the roll, for example a wire or belt loop. In this case, the calendering rolls 9 can be placed against the roll guiding the belt or wire loop 15.